



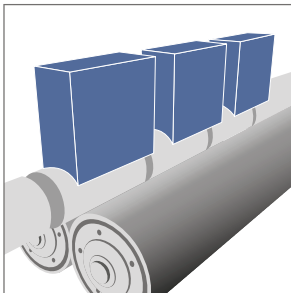
**Scan code now!**  
Here you will find 3D  
animations of our  
grinding processes.



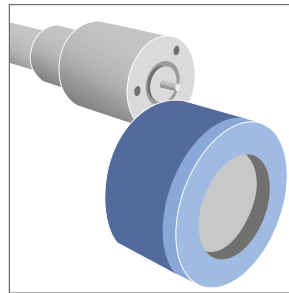
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### Thrufeed finishing with honing stones

### Finishing with honing cups



**Thrufeed finishing**  
e.g. of taper rollers,  
cylindrical rollers, piston  
pins etc.



**Superfinishing with  
honing cups**

- Finishing of flat surfaces
- Finest machining of spherical components e.g. balls

### Honing

During the pre-machining of workpieces, geometric errors usually occur which can only be eliminated by honing. Roundness errors are corrected. Honed surfaces have a high contact ratio and are extremely resilient and wear-resistant.

