

POLISHING GROUP P4

LUKAS exclusive: flexible polishing sticks

The tools in this group are bonded with polyurethane (PU) and are manufactured in various hardnesses. They contain a mixture of abrasive grains (aluminium

oxide, silicon carbide) and fillers. The tools are colour-coded to visually differentiate between the different qualities. Products in this group have a relatively dense

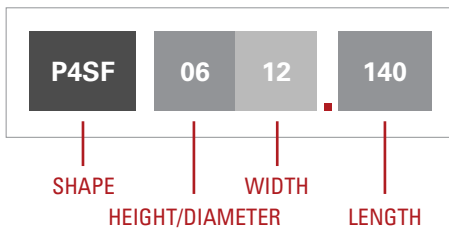
structure. They are available in several qualities from soft to hard and with various profiles. These polishing sticks are mainly used manually for mould-making.

GET YOUR CUSTOM-MADE POLISHING STICK IN JUST TWO STEPS

STEP 1

Select the required shape and size (see product tables)

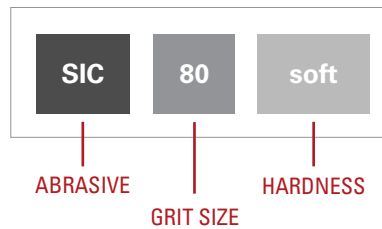
DESCRIPTION



STEP 2

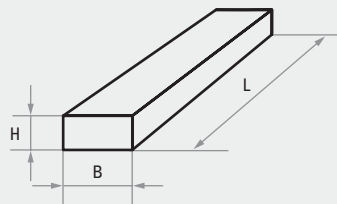
Choose the required quality

QUALITY



Colour	Quality
pale grey	SIC 80 soft
grey	SIC 80 hard
pale blue	SIC 150 soft
blue	SIC 150 hard
pale green	SIC 240 soft
green	SIC 240 hard
beige	EKW 80 soft
dark beige	EKW 80 hard
pale red	EKW 150 soft
red	EKW 150 hard
light brown	EKW 240 soft
brown	EKW 240 hard

Polishing sticks, flat



★★☆

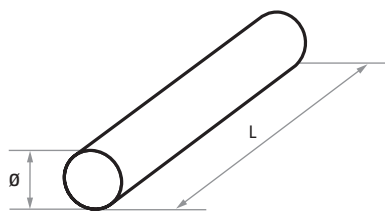
- perfect for manual polishing
- further sizes available on request

Description	H mm	B mm	L mm	Pack contains
P4SF 0612.070	6	12	70	10
P4SF 0612.140	6	12	140	10
P4SF 0816.070	8	16	70	10
P4SF 0816.140	8	16	140	10
P4SF 0816.210	8	16	210	10
P4SF 1020.070	10	20	70	10
P4SF 1020.140	10	20	140	10
P4SF 1020.210	10	20	210	10
P4SF 1020.280	10	20	280	10

Recommended for: ● Inox/Steel ● Steel ● Cast material ● Titanium ● Aluminium



Polishing sticks, round



- perfect for manual polishing
- further sizes available on request

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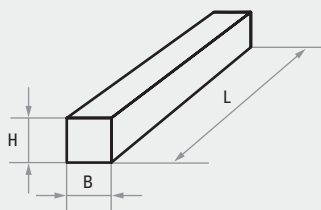
Description	Diameter mm	L mm	Pack contains
P4SR 0006.070	6	70	10
P4SR 0006.140	6	140	10
P4SR 0010.070	10	70	10
P4SR 0010.140	10	140	10
P4SR 0010.210	10	210	10
P4SR 0012.070	12	70	10
P4SR 0012.140	12	140	10
P4SR 0012.210	12	210	10
P4SR 0012.280	12	280	10
P4SR 0015.070	15	70	10
P4SR 0015.140	15	140	10
P4SR 0015.210	15	210	10
P4SR 0015.280	15	280	10

Recommended for: ● Inox/Steel ● Steel ● Cast material ● Titanium ● Aluminium

GRINDING AND POLISHING (with bonded tools)



Polishing sticks, square



- perfect for manual polishing
- further sizes available on request

★★☆

Description	H mm	B mm	L mm	Pack contains
P4SV 0606.070	6	6	70	10
P4SV 0606.140	6	6	140	10
P4SV 1010.070	10	10	70	10
P4SV 1010.140	10	10	140	10
P4SV 1010.210	10	10	210	10
P4SV 1212.140	12	12	140	10
P4SV 1212.210	12	12	210	10
P4SV 1515.070	15	15	70	10
P4SV 1515.140	15	15	140	10
P4SV 1515.210	15	15	210	10
P4SV 1515.280	15	15	280	10

Recommended for: ● Inox/Steel ● Steel ● Cast material ● Titanium ● Aluminium