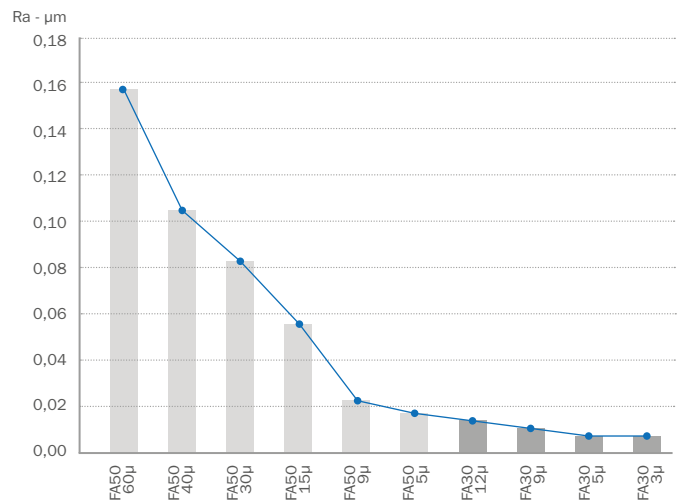


# SUPERFINISHING TEST RESULTS

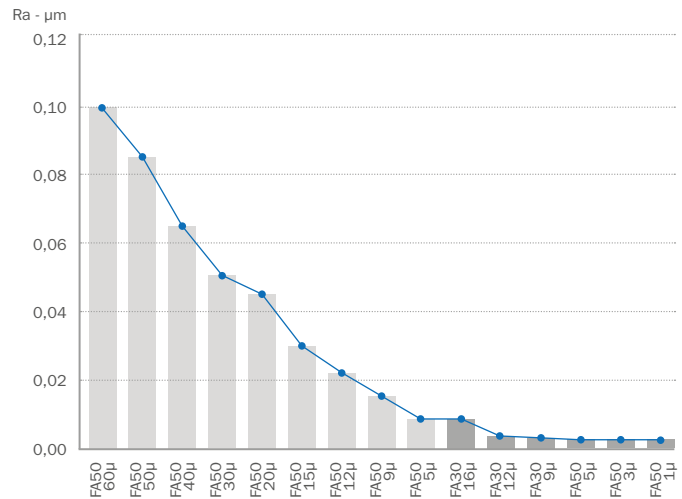
## HARD CHROME - 65 HRC

DIMENSIONS	Ø 40 mm X 300 mm length
FILM SPEED	7 cm/min
ROLL ROTATION	260 rpm
TRAVERSE SPEED	20 cm/min
TRANSITIONS	4+4
CONTACT WHEEL	Rubber, 85 ShA (FA50) - 60 ShA (FA30)
OSCILLATION	30 Hz
PRESSURE	4 bar (FA50) - 3 bar (FA30)



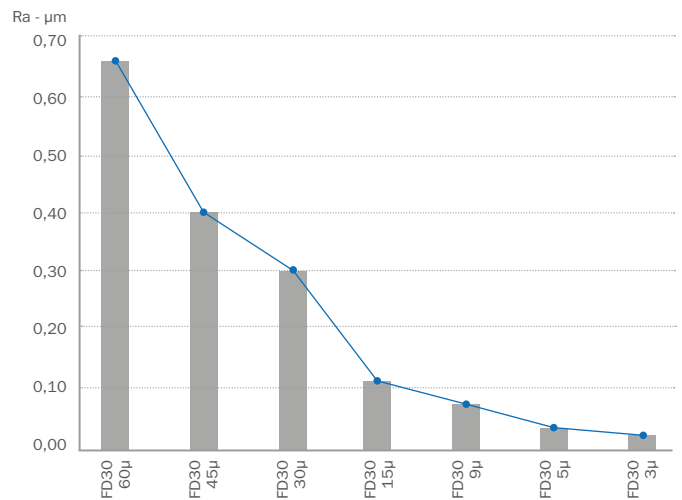
## COPPER PLATED

DIMENSIONS	Ø 40 mm X 250 mm length
FILM SPEED	10 cm/min
ROLL ROTATION	550 rpm
TRAVERSE SPEED	40 cm/min
TRANSITIONS	2+2
CONTACT WHEEL	Rubber, 60 ShA
OSCILLATION	30 Hz
PRESSURE	3 bar



## HVOF COATING - 1700 HV

DIMENSIONS	Ø 72 mm X 280 mm length
FILM SPEED	5 cm/min
ROLL ROTATION	70 rpm
TRAVERSE SPEED	40 cm/min
TRANSITIONS	3+3
CONTACT WHEEL	Rubber, 85 ShA
OSCILLATION	30 Hz
PRESSURE	4 bar



## TUNGSTEN CARBIDE - 2600 HV

DIMENSIONS	Ø 40 mm X 300 mm length
FILM SPEED	5 cm/min
ROLL ROTATION	550 rpm
TRAVERSE SPEED	40 cm/min
TRANSITIONS	2+2
CONTACT WHEEL	Rubber, 85 ShA
OSCILLATION	30 Hz
PRESSURE	4 bar

